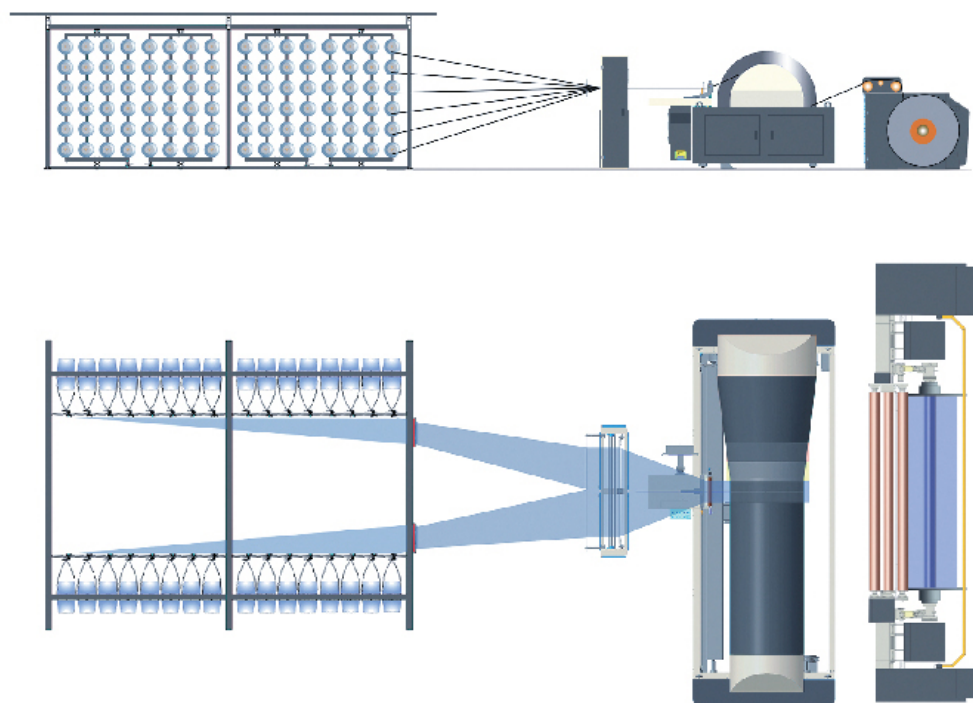


HF988D-PLUS 智能型分条整经机

INTELLIGENT SECTIONAL WARPING MACHINE



主要技术参数

Main Technical Parameters

盘片直径(mm)	Beam diameter	Φ800、Φ1000
有效幅宽(mm)	Working width	2300 ~ 5600
大笼锥度	Drum taper	1:6、1:8
大笼锥体长度(mm)	Drum taper length	1050(Φ800,1:6); 1250(Φ800,1:8); 1450(Φ1000,1:6); 1850(Φ1000,1:8)
倒轴最大张力	Max. beaming tension	6000N
最大条宽	Max. section width	770mm
整经最高速度	Max. working speed	800m/min
倒轴最高速度	Max. beaming speed	250m/min (满轴时速度) (full beam)
经台测力装置	Tension measurement device	选配 For option
经台测密装置	Density measurement device	无 No
整经红外线防护	Warping infrared protection	标配 Standard configuration
上下轴控制方式	Load/unload control	液压 Hydraulic
倒轴张力控制方式	Beaming tension control	调压阀 Pressure regulating valve
张力架控制方式	Tension frame control	开环控制 Open-loop control

HF988D-PLUS

INTELLIGENT SECTIONAL WARPING MACHINE

HF988D-PLUS智能型分条整经机



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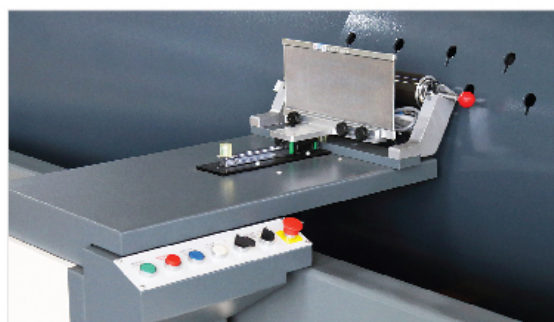
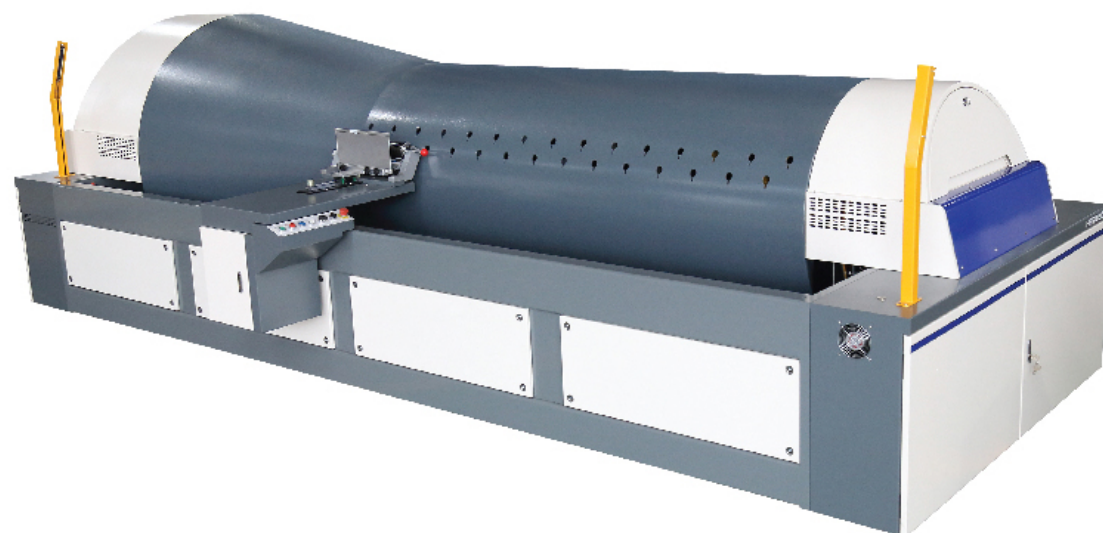
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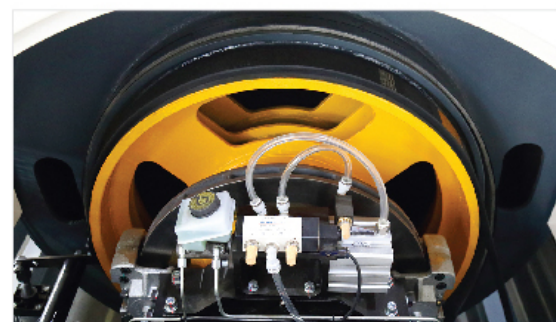
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HF988D-PLUS 整经 WARPING

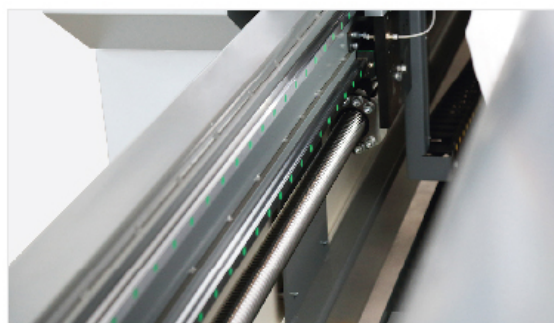
- HF988DP 智能型分条整经机适用于精毛纺织物、商标织物、强捻化纤长丝织物、色织物、真丝织物、毛巾织物及特种产业用布等品种的织前准备。可以与喷水、喷气、剑杆、片梭等织机相配套。
- Workable for worsted fabric, trademark, strong twisted polyester filament fabric, dyed yarn fabric, silk, terry towel and special industrial fabric, can be equipped with water-jet, air-jet, rapier, projectile loom.



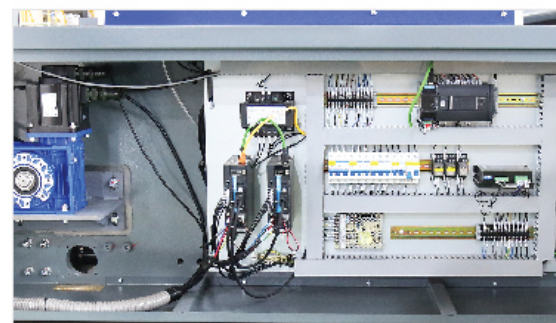
▲ 整经台：布局简洁，操作方便。
Warping table: Simple layout, easy operation.



▲ 制动系统：气推液制动系统，简单可靠。
Brake system: Pneumatic-hydraulic brake system, simple and reliable.

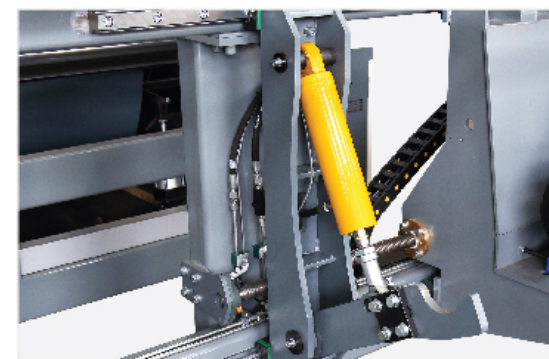


▲ 导轨排布：采用二条高精度直线导轨，主撑挡顶部安装。
Guide rail: Two high-precision linear guide rail, installed on top side of the wall.



▲ 整经电气控制系统
Warping electrical control system

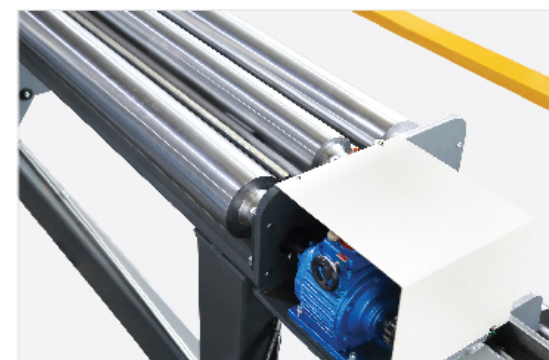
HF988D-PLUS 倒轴 BEAMING



▲ 上下轴装置：液压式上下轴装置，尾座电动调节
Load/unload device: Hydraulic system.
Tailstock electrical adjust.



▲ 拍开拍合
Clap/unclap



▲ 上油上蜡装置：通过无级变速器调整上油辊转速，从而上油量与倒轴线速度恒定。
Oiling/waxing device: Oiling roller speed is adjusted by step-less speed-transmission, achieve oiling amount and beaming linear speed to be constant.



▲ 倒轴电气控制系统
Beaming electrical control system

